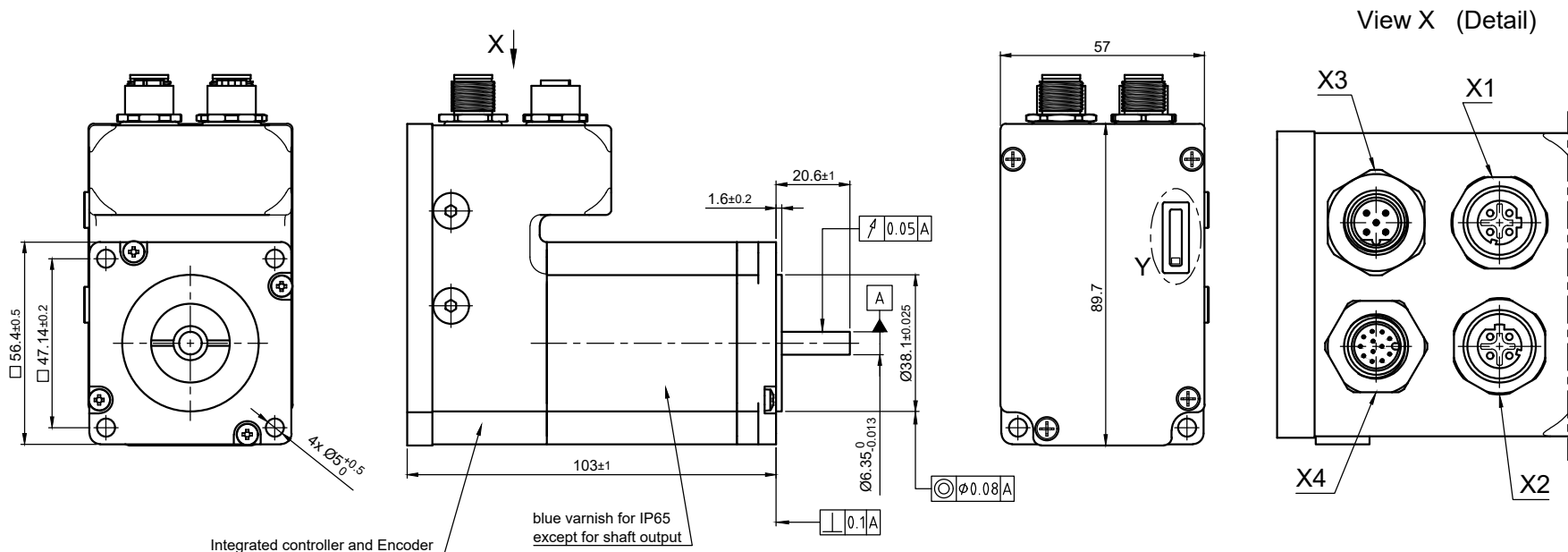
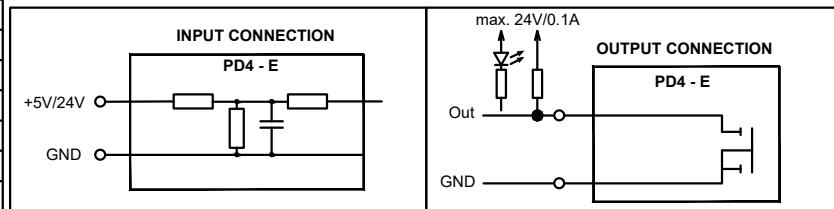




X1 Modbus TCP IN	
M12/ 4-Pole / D-Coding / female	
X2 Modbus TCP OUT	
M12/ 4-Pole / D-Coding / female	
Pin No.	Function
1	TD+
2	RD+
3	TD-
4	RD-
X3 POWER	
M12 / 5-Pole /B-Coding / male	
Pin No.	Function
1	+UB (12-48V)
2	+UB (12-48V)
3	GND
4	GND
5	N.C.
X4 IO	
M12 / 12-Pole / A-Coding / male	
Pin No.	Function
1	GND
2	Input 1 (+5V/+24V)
3	Input 2 (+5V/+24V)
4	Input 3 (+5V/+24V)
5	Input 4 (+5V/+24V)
6	Input 5 (+5V/+24V)
7	Input 6 (+5V/+24V)
8	Analog Input (0-10V/0-20mA)
9	Output 1 (open drain)
10	Output 2 (open drain)
11	+5V Voltage Supply (max. 100mA)
12	+UB Logic (24V)

MOTOR SPECIFICATION		
Min. Operating Voltage	V DC	12
Max. Operating Voltage	V DC	48
Current per Winding	A	4.2
Holding Torque	Nm	1.87
Step Angle	±5% °	1.8
Rotor Inertia	kg m ²	48 x10 ⁻⁶
Singleturn Encoder Resolution	bit	12



A-Shaft	Preload Spring	B-Shaft
Max. Axial Force Fa	N	15
Max. Radial Force Fr (a2 = 20 mm)	N	52
Axial Play	Fa = 200N	mm 0.2
Radial Play	Fr = 4.5 N	mm 0.02

GENERAL MOTOR SPECIFICATION		
Interface		MODBUS TCP
Ambient Temperature	°C	-10 ... 40
Switch-off Temperature	°C	75
Max. Ambient Humidity (non condensing)	%	85
Insulation Class		B
Insulation Resistance	MΩ	100
Dielectric Strength (for 1 min - coil to case)	V AC	500
Protection Class (except shaft outlet)		IP65

ISO 8015	ISO 1302	ISO 2768 cK	ISO 13715
			Date
			Drawn
			Reviewed
			Released
REV	Rev. Text	Name	Date



PD4-E591L42-E-65-4A-CYL		Weight: ~1.3 kg	
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State: Released	Rev: 00	CONFIDENTIAL	